



Dart Aerospace Ltd.  
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*Alzack 23*

647.1210  
Job Sheet 174450



Part No: 647.1210

Job Qty: 12 ea

Part Name: Screen



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/15/18

Job Tracking No:

Due Date: 3/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.14 NEW ISSUE DD VERF:JFS

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |                | Sign-off           |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|----------------|--------------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time      |                    |
| 90    | Start up Operation | 12 Ea  |            | 3/22/18  | 0.00      | 0.00    | Start Up Waterjet     |                | <i>SC 18/03/19</i> |
| 110   | Waterjet           | 12 pcs |            | 3/23/18  | 0.00      | 0.24    | Waterjet1             |                | <i>SC 18/03/19</i> |
| 120   | QC                 | 12 pcs |            | 3/23/18  | 0.00      | 0.00    | QC2 Waterjet-1        |                | <i>SC 18/03/19</i> |
| 130   | QC                 | 12 pcs |            | 3/23/18  | 0.00      | 0.00    | QC8-1                 |                | <i>DAS</i>         |
| 140   | Packaging          | 12 pcs |            | 3/23/18  | 0.00      | 0.00    | Packaging3            | <i>CCK 107</i> | <i>MAR 19 2018</i> |
| 150   | QC21-SA            | 12 Ea  |            | 3/23/18  | 0.00      | 0.00    | QC21                  |                | <i>8-50</i>        |

Part Op  
Descriptions: 110 - 1-Cut as per Dwg

*DAS*  
*21*  
*9-50*

*MAR 19 2018*

### Job BOM

| Part / Item | Component Name | Quantity           | Operation             | Container |
|-------------|----------------|--------------------|-----------------------|-----------|
| 85385T403   | Screen         | .5400 sf (.045 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | 85385T403      | 1        | 1         | 0         |

### Part Specifications

| Spec No | Description | Target/Tolerance               | Limits         | Type         | Special Comments |
|---------|-------------|--------------------------------|----------------|--------------|------------------|
| 1       | Screen      | 0.250inches + 0.012<br>- 0.001 | 0.262<br>0.249 | <i>2.493</i> | Diameter         |

Plex 3/15/18 1:48 PM dart.lacelle.linda

